WP/COR/AM/CP/ESP/BSP *Arch Formers*

A HIGH QUALITY YET COST EFFECTIVE SOLUTION TO CREATING INTERNAL ARCHES IN MASONRY WALLS.

MATERIAL:
Pre-galvanised Mild Steel

INSTALLATION: Arch formers are non-load bearing. If creating a new opening a lintel will be necessary.

Selection: Measure the brick to brick width and thickness of gap. If necessary, cut arch using snips and a hacksaw or use a bridging section (ref BSP450). If wall thickness exceeds 150mm, select extra Soffit Piece (ref ESP295) for wall thickness up to 400mm.

Fixing: Remove plaster down to brickwork and mark centre point of the gap on both sides. Nail arch segments into place using, masonry nails provided, connecting beads at centre with joining pieces supplied.

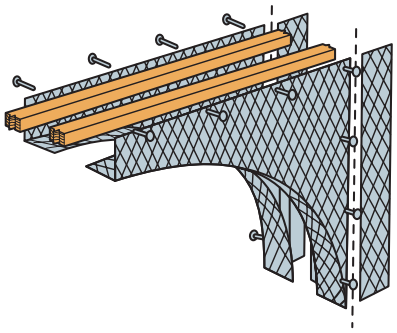
If provided, fit Soffit pieces between segments with screws, nails and joining pieces.

For walls of thickness less than 150mm join overlapping fixed soffits with self-tapping screws provided. For walls thicker than 150mm use extra soffit piece (ref ESP295) in the same way as above.

To adapt an arch to fit between two parallel walls, cut and use wooden battens as shown in the illustration on the right.

Plastering: When the arch frame is fully secured to the wall, use standard angle bead on vertical corners as usual and apply plaster directly to the mesh.

Archformer installation where new opening is being created.



Suits wall thickness of 90mm to 150mm without cutting.

Solid bead for durability and ease of plastering.

Wide variety of styles and sizes available.

Fixings and instructions included.

Archformer Type	Model No	Width (mm)	Rise (mm)
Warwick Semi Circle	WP0750	750	375
	WP0800	800	400
	WP0850	850	425
	WP0900	900	450
	WP1000	1000	500
	WP1200	1200	600
	WP1500	1500	750
Semi-Circle Corners	COR0750	375	375
Archmaker Semi-Circle	AM0750	75-1200	375
Classic Oval	CP1050	1050	265
	CP1200	1200	280
	CP1500	1500	330
	CP1800	1800	375
	CP2400	2400	375
Extra Soffit Piece	ESP295	295 X 1220MM FOR WALLS THICKER THAN 150MM	
Bridging Section	BSP450	EXTENDS THE SPAN OF WARWICK AND CLASSIC ARCHES BY 450MM MAX